

1       1. An array display comprising:  
2               a plurality of panels abutted together in side-  
3 by-side arrangement to form an array and defining seams  
4 between adjacent panels; and  
5               a resilient material around the panels, the  
6 resilient material of adjacent panels abutting to form the  
7 seam.

1       2. The display of claim 1 wherein said resilient  
2 material is a foam.

1       3. The display of claim 1 wherein said resilient  
2 material is a polymer.

1       4. The display of claim 1 wherein said resilient  
2 material is black.

1       5. The display of claim 1 including optical  
2 integrator plates positioned over said panels, a filler  
3 material positioned between said plates.

1       6. The display of claim 5 wherein said filler  
2 material matches the optical characteristics of said  
3 optical integrator plates.

1       7. The display of claim 5 wherein said resilient  
2 material is positioned beneath said filler material, said  
3 resilient material including an upper portion, said  
4 integrator plates including black matrix lines, said upper  
5 portion arranged to substantially match the optical  
6 characteristics of said black matrix lines.

1       8. The display of claim 7 wherein said upper portion  
2 is positioned between said optical integrator plates and  
3 said panels.

1       9. The display of claim 1 including black matrix  
2 lines formed on the upper surface of said panels, said  
3 material including an upper portion that substantially  
4 matches the appearance of said black matrix lines.

1       10. The display of claim 9 wherein said upper portion  
2 is made of a material that is different from said resilient  
3 material.

1       11. A method comprising:  
2               abutting a plurality of panels together in side-  
3 by-side arrangement to form an array display;  
4               defining seams between adjacent panels;  
5               locating a resilient material around the  
6 periphery of each panel; and

7                   abutting the resilient material of adjacent  
8    panels to form a seam.

1                 12. The method of claim 11 including forming the seam  
2    of a resilient foam material.

1                 13. The method of claim 11 including forming the seam  
2    of resilient silicone material.

1                 14. The method of claim 11 including using a black  
2    material to form said seam.

1                 15. The method of claim 11 including positioning  
2    optical integrator plates over said panels and filling the  
3    region between said optical integrator plates and said  
4    panels with a filler material.

1                 16. The method of claim 15 including matching the  
2    optical characteristics of said optical integrator plate  
3    with said filler material.

1                 17. The method of claim 15 including providing a  
2    first seam material between said optical integrator plates,  
3    said first seam material being substantially transparent  
4    and matching the optical characteristics of said optical  
5    integrator plates.